

Date: Tuesday, 12/5/2006 7:52:43 AM
User: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 29740
Estimate Number : 11798
P.O. Number : N/A
This Issue : 12/5/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : N/A Type : LARGE FAB ASSY
Previous Run :
Written By :
Checked & Approved By :
Comment : Est Rev:D As Per Ecn 766 06-01-06 JLM

Drawing Name : 407 STEP ASSEMBLY
Part Number : D206628034
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 1/20/2007

Qty: Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-034 CHG 002

KJ 0612.4 (3)

2.0 29740A FLOAT STEP ASSEMBLY LH (206/407)



Comment: Sub-Component SUB-ASSEMBLY

206B STEP ASSY, LH

D2842-042 B

✓ 29740A

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 D27313 Mounting Lug



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-3 Mounting Lug

B9113 12X ✓

B9442 1X

B14652 3X ✓

B27420 ✓

5.0 D28441 Arm



Comment: Qty.: 2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2844-1

Arm B11488 1X - B27785 9X - ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D28443

Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2844-3 Arm B29786 -

7.0

D2856400

Abrasion Strip



Comment: Qty.: 1.2605 f(s)/Unit Total: 3.7816 f(s)

Pick:

Qty Part # Description Batch

2 D2856-400 6.25" Abrasion Strip B26650 B29850

8.0

D3394041

LUG ASS'Y



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-041 LUG ASS'Y B29711 9X ✓ B29794 12X ✓ Cu 7/2/20

9.0

AN4C12A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN4C12A Bolt M10600 8X M102959 26 - M10341 6X -

10.0

AN3C4A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 9.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 AN3C4A Bolt M10132 ✓

11.0

AN4C15A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 AN4C15A Bolt M10477 11X M101291 9X ✓

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Drawing Name: 407 STEP ASSEMBLY

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Job Number:



Seq. #: Machine Or Operation: Description :

12.0 AN960C10 WASHER



Comment: Qty.: 3.0000 EACH(s)/Unit Total : 9.0000 EACH(s)

Pick:

Qty Part Number Description Batch
3 AN960C10 WASHER M101064 - ✓

13.0 AN960JD416L Washer



Comment: Qty.: 24.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number Description Batch
24 AN960JD416L Washer M101237 - ✓

14.0 NAS1515H4L Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick:

Qty Part Number Description Batch
24 NAS1515H4L Washer M102981 - ✓

15.0 MS210434 Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 36.0000 Each(s)

Pick:

Qty Part Number Description Batch
12 MS21043-4 Nut (or MS21042-4) M102037 - 60 50 ✓

16.0 NAS1515H3 Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 9.0000 Each(s)

Pick:

Qty Part Number Description Batch
3 NAS1515H3 Washer M10993 - ✓

17.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C2070214

⑤

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Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-034

Location: C

PPP Rev: 309

7/2/14 (1) 1421
C 7/2/21 (309)

19.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Stop 07/02/22

Job Completion



u 07-02-22

